

CORRIGENDUM

In continuation to this office advertisement through CPP Portal as GLOBAL TENDER ID NO. 2024_CSIR_202243_1 and Tender No. 70/P-50/IRDF/10-Pur/2024/T-15 dated 23.07.2024 for the purchase of Electron Beam Welding Machine. The following specifications mentioned in Schedule of Requirement of Electron Beam Welding Machine amended by CSIR-CEERI as follows:

1. External gun may be attached to vacuum chamber instead of internal gun.
2. The dimension of work pieces will be around (150mm X 150mm X 150mm) / dia. 300mm and length 500mm.
3. The face plate diameter should be around 12 – 18 inches.
 - B. Welding chamber specifications:
Chamber door: Manual type with hinged access door and view port.
 - C. Manipulators: Omitted.
 - D. Chamber vacuum pumping System.
Evacuation time: Pumping system should achieve the ultimate vacuum of 5×10^{-5} torr within <30 minutes.
 - E. 5 axis control system from reputed manufacturers (X, Y, Z, axis and tilt and rotation axis of tilt rotator manipulator shall be fully synchronized).

Further, CSIR-CEERI extend the last date of submission of quotation i.e. 03.09.2024 and date of opening the technical bid i.e. 04.09.2024.

Stores & Purchase Officer
CSIR-CEERI, Pilani