

# MICROWAVE TUBE AREA\_System Information

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**SYSTEM ID:**MWT1-Hydrogen cum Vacuum Furnace

**NAME OF EQUIPMENT:**Hydrogen cum vacuum furnace

**DIVISION/ GROUP NAME:** MWT

**YEAR OF INSTALLATION:**March 2016

**EQUIPMENT MANUFACTURER :**Hind High Vacuum, Bangalore

**EQUIPMENT INCHARGE :**Deepender Kant

Vikram Singh/Rakesh Meena

**PROCESS CAPABILITIES:**

Brazing in hydrogen as well as vacuum with job size of 700 mm diameter and 1000 mm height

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**SYSTEM ID:** MWT2-High Temperature Hydrogen Furnace

**NAME OF EQUIPMENT:** High Temperature Hydrogen Furnace

**DIVISION/ GROUP NAME:** MWT/ Cathode Group

**YEAR OF INSTALLATION:** April 2013

**EQUIPMENT MANUFACTURER:** Therelek

**EQUIPMENT INCHARGE:** Sushil Kumar Shukla

Tejendr Pratap Singh

**PROCESS CAPABILITIES:**

Brazing, Firing, Potting and Impregnation

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**SYSTEM ID:** MWT03-Auger Electron Spectroscopy(Cathode Group)

**NAME OF EQUIPMENT :**Auger Electron Spectroscopy

**DIVISION/ GROUP NAME:** MWT/ Cathode Group

**YEAR OF INSTALLATION:**1985

**EQUIPMENT MANUFACTURER:** Varian

**EQUIPMENT INCHARGE :**Ranjan Kumar Barik

Sushil Kumar Shukla

**PROCESS CAPABILITIES:**

Surface elemental characterization, Surface concentration

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**SYSTEM ID:** MWT4-High Temperature Hydrogen Furnace

**NAME OF EQUIPMENT :**High Temperature Hydrogen Furnace

**DIVISION/ GROUP NAME :**MWT/ Cathode Group

**YEAR OF INSTALLATION:** March 2010

**EQUIPMENT MANUFACTURER:** Naskar

**EQUIPMENT INCHARGE :**Tejendr Pratap Singh

Tejendr Pratap Singh

**PROCESS CAPABILITIES:**

Brazing, Firing, Potting and Impregnation

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**SYSTEM ID:** MWT06-TIG welder(Klystron Group)

**NAME OF EQUIPMENT :**TIG Welder

**DIVISION/ GROUP NAME:** MWT/ Klystron group

**YEAR OF INSTALLATION:** 2010

**EQUIPMENT MANUFACTURER :**Lincoln

**EQUIPMENT INCHARGE :**Rakesh Meena

Rakesh Meena

**PROCESS CAPABILITIES:**

For TIG welding of metallic joints

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**SYSTEM ID:** MWT07-UHV Processing Station(CSF)

**NAME OF EQUIPMENT:**UHV Processing Station

**DIVISION/ GROUP NAME:** MWT/CSF

**YEAR OF INSTALLATION :**June 2015

**EQUIPMENT MANUFACTURER:** HHV Bangaluru

**EQUIPMENT INCHARGE :**Dr. SK Ghosh/Mr. Ghanshyam Saini

Mr. Ghanshyam Saini

**PROCESS CAPABILITIES:**

Job Size: 280 cm (Dia)

1200 cm (Height)

Maximum Temperature: 550 degree C

Atmosphere: Vacuum.

Maximum Vacuum: 8\*10<sup>-10</sup> Torr.

Process Capabilities: Ovening, Cathode activation & Degassing

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**SYSTEM ID:** MWT08-Controlled Atmosphere 3" Muffle Furnace (2 Nos.)

**NAME OF EQUIPMENT:**Controlled Atmosphere 3" Muffle Furnace (2 Nos.)

**DIVISION/ GROUP NAME:**MWT/CSF

**YEAR OF INSTALLATION :**March 1980

**EQUIPMENT MANUFACTURER :**Watkins-Johnson

**EQUIPMENT INCHARGE :**Dr. SK Ghosh/CSF Team

CSF Team

**PROCESS CAPABILITIES:**

Muffle Diameter: 3 Inch

Job Size: 4 cm (Width)

5 cm (Height)

Maximum Temperature: 1100 degree C

Heating zone Length: 15 cm

Atmosphere: Dry Hydrogen, Wet Hydrogen & Nitrogen gas respectively.

Furnace operations: Firing, Brazing, Annealing & oxide layer deposition.

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**SYSTEM ID:** MWT09-Vertical Retort Furnace

**NAME OF EQUIPMENT:** Vertical Retort Furnace

**DIVISION/ GROUP NAME:** MWT/CSF

**YEAR OF INSTALLATION:** April 2002

**EQUIPMENT MANUFACTURER:** Watkins-Johnson

**EQUIPMENT INCHARGE:** Dr. SK Ghosh/CSF Team  
CSF Team

**PROCESS CAPABILITIES:**

Job Size: 19 cm (Dia)

35 cm (Height)

Maximum Temperature: 1000 degree C

Atmosphere: Dry Hydrogen, Wet Hydrogen & Nitrogen gas respectively.

Furnace operations: Firing, Brazing, Annealing & oxide layer deposition

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**SYSTEM ID:** MWT10-Control Atmosphere Furnace, 5" Muffle

**NAME OF EQUIPMENT:** Control Atmosphere Furnace, 5" Muffle

**DIVISION/ GROUP NAME:** MWT/CSF

**YEAR OF INSTALLATION:** Sept 1967

**EQUIPMENT MANUFACTURER:** Watkins-Johnson

**EQUIPMENT INCHARGE:** Dr. SK Ghosh/CSF Team  
CSF Team

**PROCESS CAPABILITIES:**

Muffle Diameter: 5 Inch

Job Size: 6 cm (Width)

10 cm (Height)

Maximum Temperature: 1100 degree C

Heating zone Length: 27 cm

Atmosphere: Dry Hydrogen, Wet Hydrogen & Nitrogen gas respectively.

Furnace operations: Firing, Brazing, Annealing & oxide layer deposition.

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**SYSTEM ID:** MWT11-Controlled Atmosphere Furnace 8" Muffle

**NAME OF EQUIPMENT:** Controlled Atmosphere Furnace 8" Muffle

**DIVISION/ GROUP NAME:** MWT/CSF

**YEAR OF INSTALLATION:** Dec 1987

**EQUIPMENT MANUFACTURER:** Watkins-Johnson

**EQUIPMENT INCHARGE :** Dr. SK Ghosh/Team CSF  
Team CSF

**PROCESS CAPABILITIES:**

Muffle Diameter: 8 Inch

Job Size: 14 cm (Width)

16 cm (Height)

Maximum Temperature: 1100 degree C

Heating zone Length: 50 cm

Atmosphere: Dry Hydrogen, Wet Hydrogen & Nitrogen gas respectively.

Furnace operations: Firing, Brazing, Annealing & oxide layer deposition.

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**SYSTEM ID:** MWT12-Electrically heated Belljar Type Furnace (Vertical)  
**NAME OF EQUIPMENT:** Electrically heated Belljar Type Furnace (Vertical)  
**DIVISION/ GROUP NAME:** MWT/CSF  
**YEAR OF INSTALLATION :**Feb 2014  
**EQUIPMENT MANUFACTURER:** Therelek Engineer Bangaluru  
**EQUIPMENT INCHARGE :**Dr. SK Ghosh/CSF Team  
CSF Team  
**PROCESS CAPABILITIES:**  
Job Size: 10 cm (Dia)  
                  35 cm (Height)  
Maximum Temperature: 1200 degree C  
Atmosphere: Dry Hydrogen, Wet Hydrogen & Nitrogen gas respectively.  
Furnace operations: Firing, Brazing, Annealing & oxide layer deposition.

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**SYSTEM ID:** MWT13-RF Induction Heater  
**NAME OF EQUIPMENT :**RF Induction Heater  
**DIVISION/ GROUP NAME:** MWT/CSF  
**YEAR OF INSTALLATION:** Feb 1974  
**EQUIPMENT MANUFACTURER:** LEPEL, New York  
**EQUIPMENT INCHARGE :**Dr. SK Ghosh/CSF Team  
CSF Team  
**PROCESS CAPABILITIES:**  
Working Temperature: 1500 degree C  
Job Size: 8 cm (Dia)  
                  10 cm (Height)  
Atmosphere: Dry Hydrogen, Vacuum & Nitrogen gas respectively.  
Furnace operations: Firing, Brazing, & oxide layer deposition.

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**SYSTEM ID:** MWT14-Controlled Atmosphere Furnace 8" Muffle (New)  
**NAME OF EQUIPMENT:** Controlled Atmosphere Furnace 8" Muffle (New)  
**DIVISION/ GROUP NAME:** MWT/CSF  
**YEAR OF INSTALLATION :**Feb 2014  
**EQUIPMENT MANUFACTURER:** Therelek Engineers Bangaluru  
**EQUIPMENT INCHARGE :**Dr. SK Ghosh/Team CSF  
Team CSF  
**PROCESS CAPABILITIES:**  
Muffle Diameter: 8 Inch  
Job Size: 6 cm (Width)  
                  10 cm (Height)  
Maximum Temperature: 1150 degree C  
Heating zone Length: 30 cm  
Atmosphere: Dry Hydrogen, Wet Hydrogen & Nitrogen gas respectively.  
Furnace operations: Firing, Brazing, Annealing & oxide layer deposition.

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**SYSTEM ID:** MWT16-High Voltage Pulse Modulator (Klystron Group)

**NAME OF EQUIPMENT :**High Voltage Pulse Modulator

**DIVISION/ GROUP NAME:** MWT/Klystron Group

**YEAR OF INSTALLATION:** August, 2009

**EQUIPMENT MANUFACTURER :**Scandinova, Sweden

**EQUIPMENT INCHARGE :**Deepender Kant

Vikram Singh Rawat

**PROCESS CAPABILITIES:**

It is capable to provide 150 kV DC pulsed supply, being used for hot testing of S-Band Klystron.

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**SYSTEM ID:** MWT17-Furnace(Klystron Group)

**NAME OF EQUIPMENT :**Vertical Retort Hydrogen Furnace

**DIVISION/ GROUP NAME:** MWT/Klystron Group

**YEAR OF INSTALLATION :**2003

**EQUIPMENT MANUFACTURER:** Wellmake

**EQUIPMENT INCHARGE :**Rakesh Meena

Vikram Singh Rawat

**PROCESS CAPABILITIES:**

For Brazing in hydrogen environment for job size up to 280 mm diameter and 600 mm height

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**SYSTEM ID:** MWT20-High Voltage Pulser\_1

**NAME OF EQUIPMENT :**High Voltage Pulser

**DIVISION/ GROUP NAME:** MWT/Magnetron

**YEAR OF INSTALLATION:** March 2011

**EQUIPMENT MANUFACTURER :**BARC Mumbai

**EQUIPMENT INCHARGE :**Dr. S Maurya

Sh. N. Kanagraj

**PROCESS CAPABILITIES:**

For High Voltage Hot RF Testing and Ageing of Magnetron

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**SYSTEM ID:** MWT21-High Voltage Pulser\_2

**NAME OF EQUIPMENT:** High Voltage Pulser

**DIVISION/ GROUP NAME:** MWT/Magnetron

**YEAR OF INSTALLATION:** August 2015

**EQUIPMENT MANUFACTURER:** BARC, Mumbai

**EQUIPMENT INCHARGE :**Dr. S Maurya

Sh. N Kanagraj

**PROCESS CAPABILITIES:**

For High Power HOT RF testing and Ageing of 3 MW Magnetron

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**SYSTEM ID:** MWT22-Capacitor Charging power supply(Plasma Group)

**NAME OF EQUIPMENT :**Capacitor Charging power supply

**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab

**YEAR OF INSTALLATION:** May 2015

**EQUIPMENT MANUFACTURER :**TECHNIX, France

**EQUIPMENT INCHARGE :**Dr. U N Pal

Sh. B L Meena

**PROCESS CAPABILITIES:**

Capacitor charging power supply with rating 40kV, 1mA/20kJ, It can be utilized for characterization of high pulse power switches (hold-off voltage upto 40kV max.)

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**SYSTEM ID:** MWT23-High Voltage Pulse Modulator (Plasma Group)

**NAME OF EQUIPMENT:** PULSE POWER SUPPLY

**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab

**YEAR OF INSTALLATION:** December 2014

**EQUIPMENT MANUFACTURER :**GROWCONTROLS, Hyderabad

**EQUIPMENT INCHARGE :**Dr. Ram Prakash

Sh. Mahesh Kumar

**PROCESS CAPABILITIES:**

Pulse power supply with ratings 10kV/1Amp./1µsec/1-100kHz. It is being utilized for characterization of Dielectric barrier discharge based tubes.

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**SYSTEM ID:** MWT24-Semi-Shielded Anechoic chamber (Plasma Group)

**NAME OF EQUIPMENT:** Semi-Shielded Anechoic chamber

**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab

**YEAR OF INSTALLATION:** March 2015

**EQUIPMENT MANUFACTURER:** Sahajanand Laser Technology Limited, Gujarat

**EQUIPMENT INCHARGE :**Sh. Niraj Kumar

Sh. B L Meena

**PROCESS CAPABILITIES:**

Chamber size : 3.6 m (length), 3.3 m ( width), 2.6m (height) with shielding effectiveness Min. - 80dB @1GHz and Min. -60dB @ 20GHz. It can be utilized for characterization of microwave signal.

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**SYSTEM ID:** MWT26-RF Power Supply (Plasma Group)

**NAME OF EQUIPMENT:**RF Power Supply

**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab

**YEAR OF INSTALLATION:** January 2005

**EQUIPMENT MANUFACTURER:** Huttinger elektronik, Germany

**EQUIPMENT INCHARGE:** Dr. U N Pal

Sh. Mahesh Kumar

**PROCESS CAPABILITIES:**

Output voltage Max. 1.7kV/20-100kHz/10kW, It can be utilized for characterization of Dielectric barrier discharge tubes.

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**SYSTEM ID:** MWT27-Vacuum Processing Station\_1  
**NAME OF EQUIPMENT:** Vacuum Processing system  
**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab  
**YEAR OF INSTALLATION :**October, 2011  
**EQUIPMENT MANUFACTURER:** Advance Process Technology Pune.  
**EQUIPMENT INCHARGE:** Dr. U N Pal  
Sh. Mahesh Kumar  
**PROCESS CAPABILITIES:**  
Length of the Job: 70 cm  
Diameter of the job: 50 cm  
Heating temperature: 550 degree C  
Operating current/voltage: 30 A/440 V  
It can be utilized for processing of vacuum tubes.

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**SYSTEM ID:** MWT28-Vacuum Processing Station\_2  
**NAME OF EQUIPMENT:** Vacuum Processing system  
**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab  
**YEAR OF INSTALLATION:** December 1996  
**EQUIPMENT MANUFACTURER:** Vacuum Techniques Pvt. Ltd. Bangalore  
**EQUIPMENT INCHARGE :**Dr. U N Pal  
Sh. B L Meena  
**PROCESS CAPABILITIES:**  
Length of the Job: 50 cm  
Diameter of the job: 30 cm  
Heating temperature: 500 deg C  
Operating current/voltage: 20 A/240 V  
It can be utilized for processing of vacuum tubes.

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**SYSTEM ID:**MWT29-3 Target RF/DC Pulsed Reactive Sputtering System (Plasma Group)  
**NAME OF EQUIPMENT:**3 Target RF/DC Pulsed Reactive Sputtering System  
**DIVISION/ GROUP NAME:**MWT/Plasma Devices Lab  
**YEAR OF INSTALLATION:** March 2015  
**EQUIPMENT MANUFACTURER:** Advance Process Technology Pune.  
**EQUIPMENT INCHARGE :**Dr. Ram Prakash  
Sh. Mahesh Kumar  
**PROCESS CAPABILITIES:**  
Length of the Job: 25 cm  
Inner Diameter of the job: 8mm  
Operating current/voltage: 10 A/240 V  
For coating on the metallic and dielectric layer.

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**SYSTEM ID:** MWT30-Server Machine (Plasma Group)

**NAME OF EQUIPMENT:** Server Machine

**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab

**YEAR OF INSTALLATION:** March 2014

**EQUIPMENT MANUFACTURER:** Areva System Consultancy

**EQUIPMENT INCHARGE:** Dr. U N Pal

Sh. B L Meena

**PROCESS CAPABILITIES:**

Intel Xenon 8C processor Model E5-4620 95W,2.2 GHz, For simulation of various component of vacuum tubes

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**SYSTEM ID:** MWT35-Magnetizer (TWT)

**NAME OF EQUIPMENT:** Magnetizer

**DIVISION/ GROUP NAME:**MWT/TWT

**YEAR OF INSTALLATION:**02/2011

**EQUIPMENT MANUFACTURER:**Ferrites India, Pune, India

**EQUIPMENT INCHARGE:**Mr. Purushothaman N

Mr. Pawan Pareek

**PROCESS CAPABILITIES:**

The equipment is used to magnetize Samarium-Cobalt, ferrite and Alnico magnets

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**SYSTEM ID:** MWT36-Signal Generator-N5183A(TWT)

**NAME OF EQUIPMENT:**Signal Generator (N5183A)

**DIVISION/ GROUP NAME:**MWT/TWT

**YEAR OF INSTALLATION:**04/2013

**EQUIPMENT MANUFACTURER:**Agilent Technologies

**EQUIPMENT INCHARGE:**Dr. S. K. Ghosh

Mr. Pawan Pareek

**PROCESS CAPABILITIES:**

100 kHz - 31.8 GHz, 0.01 Hz resolution, Output power at 120 GHz: -130 dBm to +18 dBm.  
Harmonics @ 1GHz: < -30 dBc

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**SYSTEM ID:** MWT37-Laser Welding(TWT)

**NAME OF EQUIPMENT:**Laser welding

**DIVISION/ GROUP NAME:** MWT/TWT

**YEAR OF INSTALLATION:**purchase - 02/2010, installation - 03/2010

**EQUIPMENT MANUFACTURER:**M/s. Optilase Techniks (I) Pvt. Ltd, Chennai, India

**EQUIPMENT INCHARGE:** Dr. R. K. Sharma

Ms. Suneeta Arya

**PROCESS CAPABILITIES:**

Nd:YAG industrial Laser, 1064 nm wavelength. Has monitor display. Average laser power - 300 W, max peak power - 9 kW, max. pulse energy - 56 J, max freq - 1000 Hz



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**SYSTEM ID:** MWT15-Helium Leak Detector (CSF)  
**NAME OF EQUIPMENT:** Helium Leak Detector (3 No.)  
**DIVISION/ GROUP NAME:** MWT/CSF  
**YEAR OF INSTALLATION:** Aug 2007  
**EQUIPMENT MANUFACTURER:** Pfeiffer Vacuum  
**EQUIPMENT INCHARGE:** Dr. SK Ghosh/Team CSF  
Team CSF

**PROCESS CAPABILITIES:**

Leak rate: upto  $10^{-11}$  Torr.  
Vacuum range: upto  $10^{-3}$  Torr.  
Operation: Detection of leaks in parts/jobs & vacuum systems.

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**SYSTEM ID:** MWT05-Vector Network Analyzer (Klystron Group)  
**NAME OF EQUIPMENT:** Vector Network Analyzer  
**DIVISION/ GROUP NAME:** MWT/ Klystron Group  
**YEAR OF INSTALLATION:** 2004  
**EQUIPMENT MANUFACTURER:** Agilent  
**EQUIPMENT INCHARGE :** Debasish Pal, Deepender Kant  
Debasish Pal, Vikram Singh

**PROCESS CAPABILITIES:**

For characterization of Microwave components and sub-assemblies

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**SYSTEM ID:** MWT18-RF Peak Power Meter (Klystron Group)  
**NAME OF EQUIPMENT:** RF Peak Power Meter  
**DIVISION/ GROUP NAME:** MWT/Klystron Group  
**YEAR OF INSTALLATION:** 2006  
**EQUIPMENT MANUFACTURER:** Boonton Electronics Corp.  
**EQUIPMENT INCHARGE:** Deepender Kant  
Vikram Singh Rawat

**PROCESS CAPABILITIES:**

For peak power measurement of RF pulses

32

**SYSTEM ID:** MWT19-Spectrum Analyzer(Klystron Group)  
**NAME OF EQUIPMENT:** Spectrum Analyzer  
**DIVISION/ GROUP NAME:** MWT/Klystron Group  
**YEAR OF INSTALLATION:** 2007  
**EQUIPMENT MANUFACTURER:** HP  
**EQUIPMENT INCHARGE:** Debasish Pal  
Debasish Pal

**PROCESS CAPABILITIES:**

For spectrum analysis of signals

33

**SYSTEM ID:** MWT25-ICCD Camera (Plasma Group)

**NAME OF EQUIPMENT:**ICCD Camera

**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab

**YEAR OF INSTALLATION:**March 2005

**EQUIPMENT MANUFACTURER:**Stanford Computer Optics

**EQUIPMENT INCHARGE:** Dr. Ram Prakash

Sh. Mahesh Kumar

**PROCESS CAPABILITIES:**

Resolution 1360 x1024 pixel and spectral range 110-1300 nm. It can be utilized for capturing of discharge image.

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**SYSTEM ID:** MWT31\_VUV Spectrometer\_1

**NAME OF EQUIPMENT:**VUV Spectrometer

**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab

**YEAR OF INSTALLATION:**September 2013

**EQUIPMENT MANUFACTURER:** Mc PHERSON

**EQUIPMENT INCHARGE:** Dr. Ram Prakash

Sh. Mahesh Kumar

**PROCESS CAPABILITIES:**

Spectral range:10-275nm, resolution 0.06 nm, focal length 0.2m, grating 2400 groove per mm

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**SYSTEM ID:**MWT33\_VUV Monochromator

**NAME OF EQUIPMENT:**VUV Monochromator

**DIVISION/ GROUP NAME:** MWT/Plasma Devices Lab

**YEAR OF INSTALLATION:**Feb 2005

**EQUIPMENT MANUFACTURER:**Mc PHERSON

**EQUIPMENT INCHARGE:** Dr. Ram Prakash

Sh. B L Meena

**PROCESS CAPABILITIES:**

Spectral range:120-200nm, resolution 0.06 nm, focal length 0.2m, grating 2400 groove per mm

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**SYSTEM ID:** MWT32\_UV/Visible Spectrometer\_2

**NAME OF EQUIPMENT:**UV/visible Spectrometer

**DIVISION/ GROUP NAME:**MWT/Plasma Devices Lab

**YEAR OF INSTALLATION:**Feb, 2012

**EQUIPMENT MANUFACTURER:**Princeton Instruments

**EQUIPMENT INCHARGE:**Dr. Ram Prakash

Sh. Mahesh Kumar

**PROCESS CAPABILITIES:**

Spectral range:200-400 nm (UV) 300-1100 nm (Visible), resolution 0.09 nm, focal length 0.5m, grating 2400 groove per mm(UV), 1800 groove per mm (VUV)

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**SYSTEM ID:** MWT34-Signal Analyzer (TWT)

**NAME OF EQUIPMENT:**Signal Analyzer

**DIVISION/ GROUP NAME:** MWT/TWT

**YEAR OF INSTALLATION:**10/2013

**EQUIPMENT MANUFACTURER:**Agilent Technologies, India

**EQUIPMENT INCHARGE:**Dr. S. K. Ghosh

Mr. Pawan Pareek

**PROCESS CAPABILITIES:**

Can measure from 10 Hz to 44 GHz (Mixers to 1.1 THz). Maximum analysis bandwidth - 40 MHz. Applications include noise figure analysis, intermodulation distortion and harmonic content analysis.